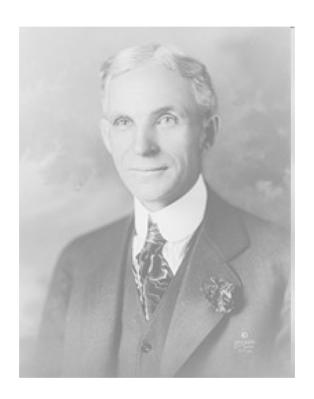


# Equinor AM vision and strategy

Transforming the way we work

Brede Lærum 12.09.2019





"If I would have asked people what they wanted,
they would have answered "Faster horses."

Henry Ford, attributed



# The digital energy company

Changing the way we provide energy

Always safe

High value

Low carbon



Make data available anytime, anywhere



Predicting and preventing safety and security incidents



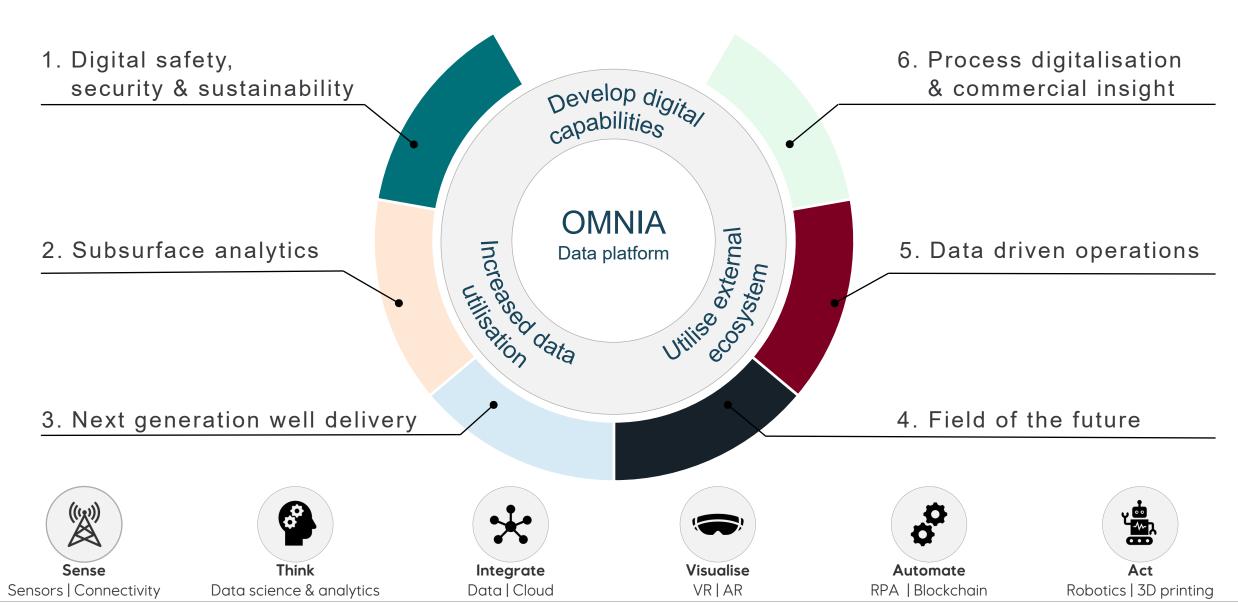
The robots will make our work easier



Connecting minds and technology to become industry leader

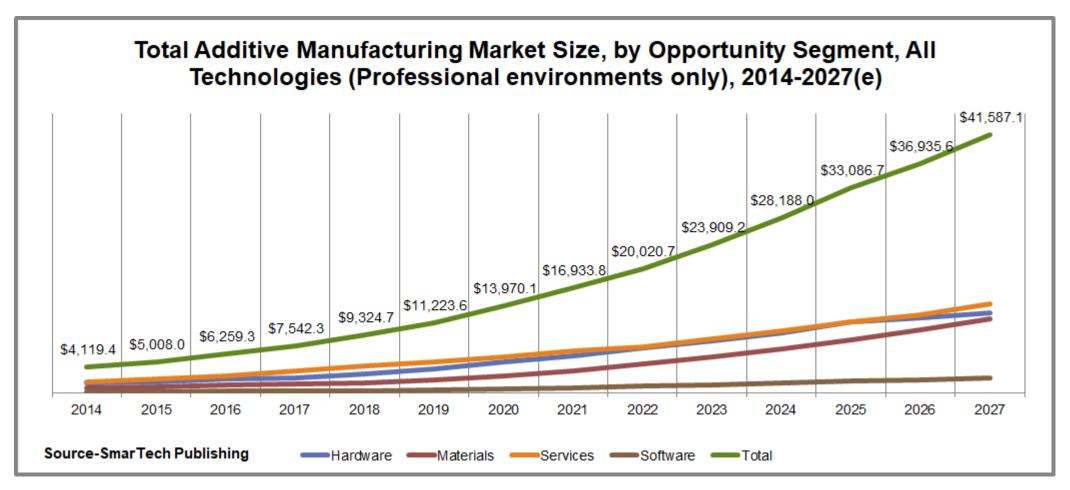
# A company wide digital roadmap







#### AM Market size (SmarTech)

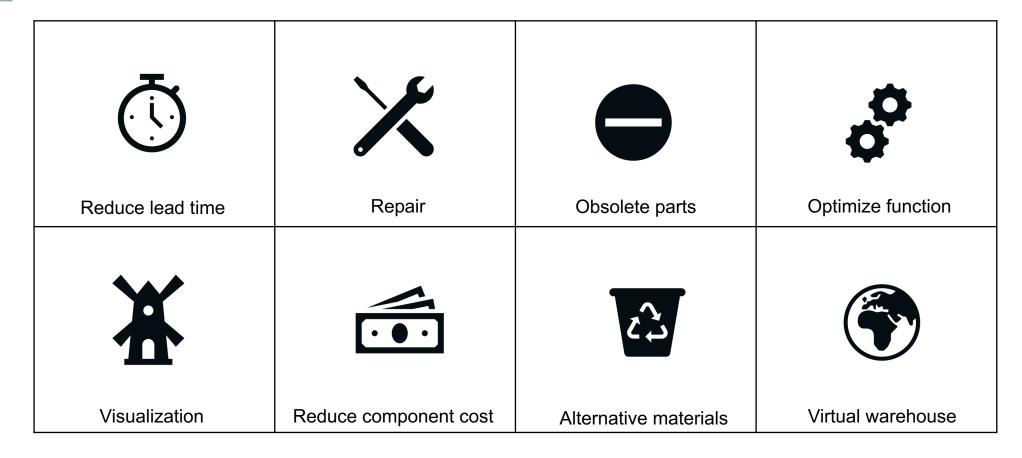


\*Figures in MUSD

# Potential of 3D print in Equinor







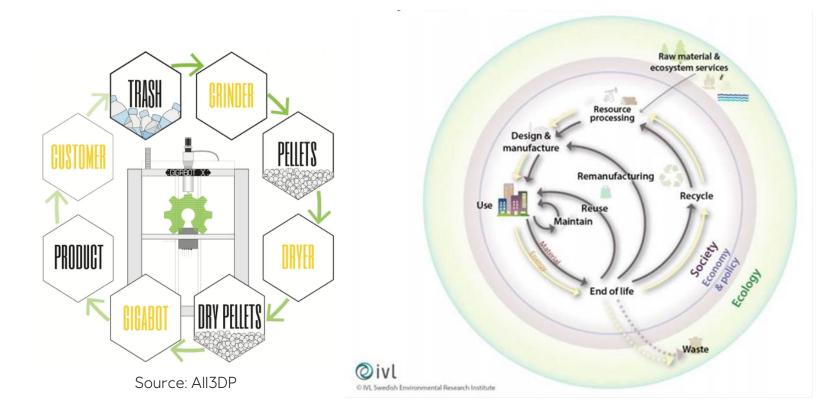
Reduce cost



# AM Environmental footprint and circular economy



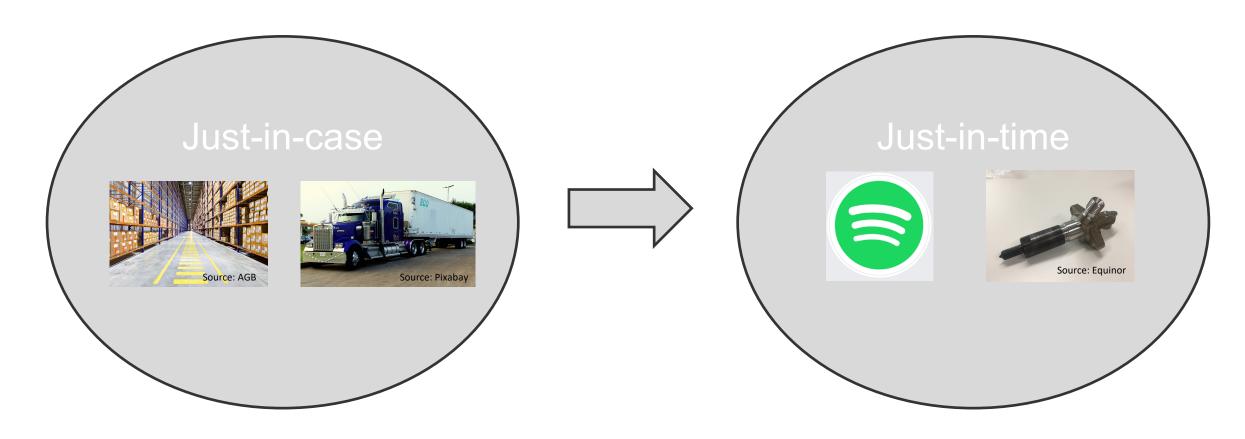
Source: Wikipedia



Reduced transport - Reduced waste - Reduced raw materials - Reduced CO2 emmissions

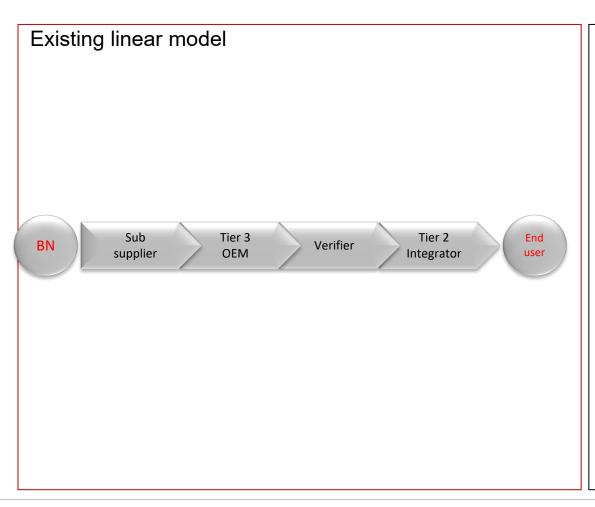


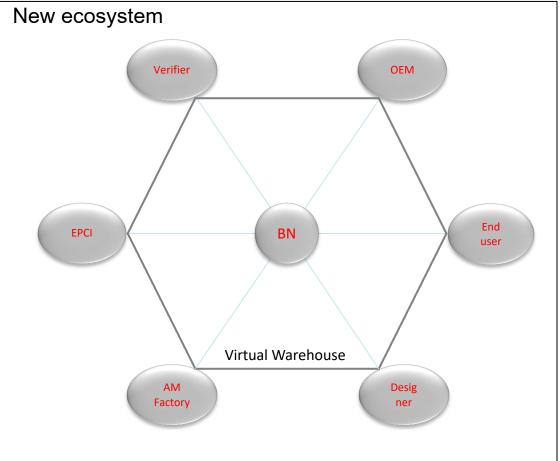
# Transforming the Norwegian Continental Shelf

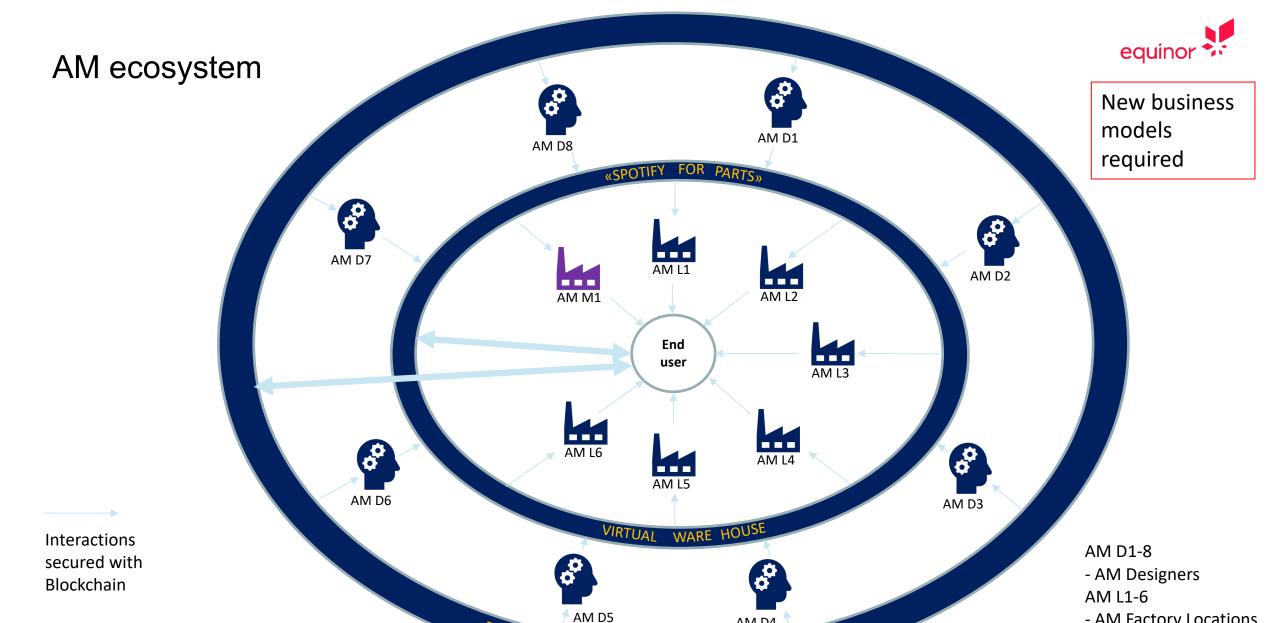




# New business models







10 10 | Equinor AM vision and strategy

BUSINESS

AM D4

NEED

- AM Factory Locations

- AM Mobile Factory

AM M1

# Vision for AM in Equinor







Virtual warehouse in

Digital valuechain in

AM fully integrated in OMM

On-site print use cases

operation

operation

- Supplier driven
- Physical warehouse reduced
- Modifications reduced
- Increased production due to improved component function
- chain

- Distributed 3D print capacity available -

- Maintenance cost reduced
- - Fully utilized in value

full potential Spare parts available just-in time

Virtual warehouse and digital

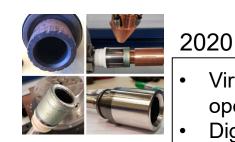
Physical warehouse reduced to

value chain fully integrated

- Distributed 3D print capacity available, supplier driven
- Significant cost reduction
- Performance improvement
- **HSE** improvement

2028

Environmental footprint reduction

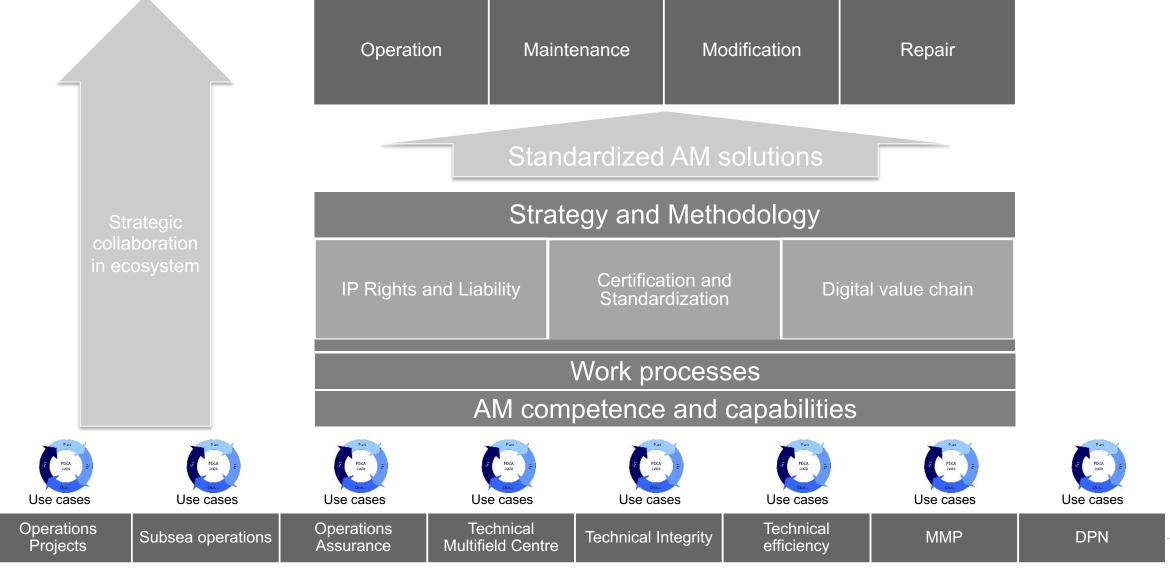


2019

- Demonstrate businesscases
- Establish organisation, work processes and best practices \*
- Build competence
- Engage suppliers

# Equinor 3D printing Roadmap







# 3D print process

Opportunity	Requirements	Design	<b>§</b> IP rights	Manufacturing	Post processing	Presafe  A DAY GL COMPANY  Testing, Qualification & Certification	Installation	Documentation
<ul> <li>Obsolete parts</li> <li>Optimize function</li> <li>Reduce lead time</li> <li>Reduce cost</li> <li>Alternative materials</li> <li>Virtual Warehouse</li> <li>Repair</li> <li>Visualisation</li> </ul>	<ul> <li>International standards</li> <li>NORSOK</li> <li>MDS</li> <li>Equinor requirements</li> <li>DNV guideline</li> </ul>	<ul> <li>New design</li> <li>Reverse engineering</li> <li>Re-design</li> <li>Copy</li> <li>Optimization</li> <li>Design for optimal 3D print process</li> </ul>	<ul> <li>IP rights</li> <li>Patents</li> <li>Commercial obligations</li> </ul>	<ul> <li>3D print</li> <li>CNC</li> <li>Hybrid</li> <li>Metal</li> <li>Composite</li> <li>Quality     assurance</li> <li>Best practice</li> <li>Geographically     distributed</li> </ul>	<ul> <li>Removal of support structure</li> <li>Sand/glass blasting</li> <li>Machining</li> <li>Heat treatment</li> </ul>	<ul> <li>Testing,</li> <li>Approval of manufacturer</li> <li>Certification of 3D printer</li> <li>Components certification</li> <li>Qualification of materials</li> <li>Qualification of raw material</li> </ul>	<ul> <li>During operation</li> <li>Turnaround</li> </ul>	<ul> <li>Virtual warehouse</li> <li>3D model</li> <li>3D print parameters</li> <li>Integration with Digital twin</li> </ul>

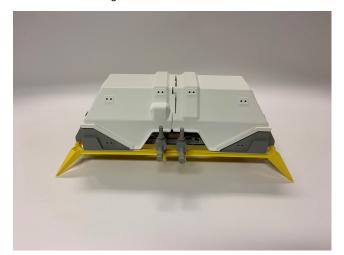


# Examples

# Visualization



Reservoir Gina Krog



Subsea template Snøhvit

# Obsolete parts





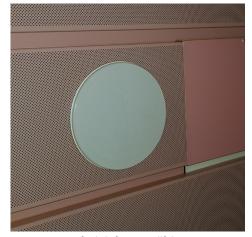
Modification of exhaustpipes Snorre



Krafla platform



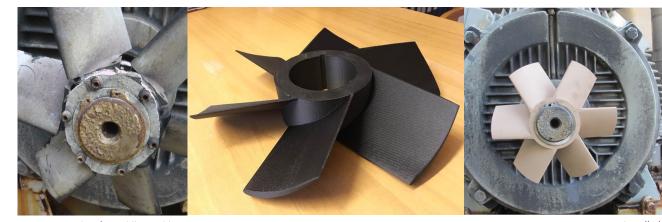
Nozzleholder for lifeboat engine



Cover for lightfixture Gullfaks



Junction box Melkøya



Worn-out cooling fanTjeldbergodden

New 3D printed fan

Installed

# Reduce cost

# Repair





Nylon Sheave rollers



Impeller seawater pump Tjeldbergodden

Valve plug Tjeldbergodden





AlSi7Mg Impeller Kårstø

Thermal pocket Tjeldbergodden

#### Alternative materials

# Optimise function





Source: Siemens (Gas turbine burners)









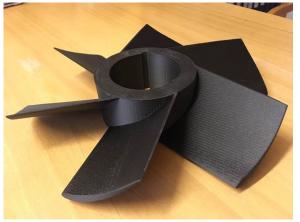
Impeller Nylon 12

Handwheel, ASA

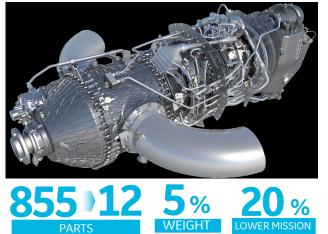
Titanium gooseneck Johan Castberg

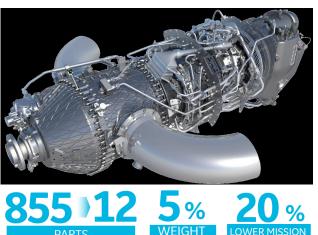
In place

Old model













INVENTORY REDUCTION

Source: GE, Turboprop

Source: GE, LEAP fuel nozzle

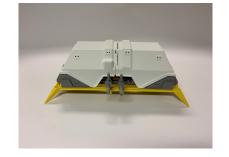
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Cooling fan, carbon enforced ASA

# Virtual warehouse





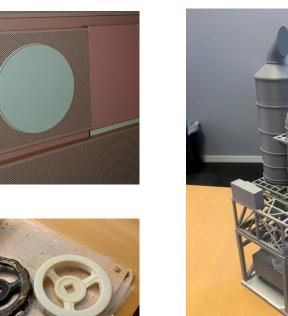


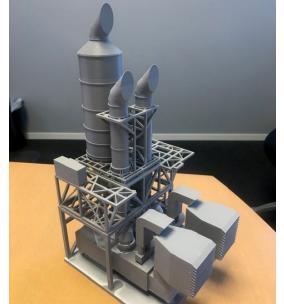


























### Equinor AM vision and strategy

Brede Lærum, Manager digitalisation

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